





IO-Link capacitive proximity sensors



CA 18/30 series IO-Link capacitive proximity sensors

Carlo Gavazzi is proud to introduce this series of highquality capacitive sensors to meet the demands of a new industrial era; an era that requires devices with enhanced capabilities and new ways of accessing, communicating and processing data. The Carlo Gavazzi IO-Link sensors combine their excellent features with the benefits of the IO-Link standard, which opens up the access to detailed information, advanced functionality and flexibility.

The IO-Link system provides significant advantages including enhanced data availability and workability, remote configuration and automatic parameter settings, advanced diagnostics, simplified installation and easy sensor replacement.

Get ready for the era of Industry 4.0 and the Industrial Internet of Things!

8 PREDICTIVE INTENANCE

CONFIGURABLE

Universal, smart and easy



Data availability down to the field level

Using IO-Link, the sensors can deliver their data directly into the control system very efficiently.

Device identification

Each IO-Link sensor has an IODD (IO Device Description), which describes the sensor, its capabilities and parameters, process data, diagnosis data and user interface configuration. Furthermore, each sensor is equipped with an internal ID.

Automatic parameter settings

Initial setup of a new sensor is smooth and easy using previously stored parameters. Once a sensor has been replaced, the IO-Link master simply transmits parameters stored from the old sensor.

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Universal, smart and easy

Centralised configuration and data management

IO-Link enables fast configuration and dynamic change of the sensor parameters on the fly, which considerably reduces downtime in case of product changeover and increases flexibility and diversity of the installation.

Simplified installation

An IO-Link system requires just standard, unshielded 3-wire cables, and a standardised uniform interface

IO-Link

for sensors and actuators drastically reduce the complexity of the installation process. In addition, the automated parameter reassignment simplifies sensor replacement in case of defects and prevents incorrect settings. The IO-Link-enabled sensor acts as a standard sensor when installed in a non-IO-Link system, so the same sensor can be stocked for both standard I/O (SIO) applications and IO-Link applications.

Predictive maintenance

Advanced and detailed diagnostics

 IOUI
 IO-LINK MASTER

 IOOLINK MASTER
 IO-LINK MASTER

 IOOLINK SENSORS
 IOOLINK SENSORS



What is IO-Link? IO-Link is a universal, open communication standard protocol that allows IO-Link-enabled devices to exchange, collect and analyse data and convert it into actionable information.

mechanisms are one of the main

features of the IO-Link sensors.

Moreover, the sensors continuously

deliver data on their condition and

are able to detect defects at an early

stage or predict when a machine

needs repair or replacement of spare

parts. Instead of unnecessary, frequent preventive maintenance, service is

need-based, and the risk of machine

stoppages is significantly reduced.

IO-Link is recognised worldwide as an international standard (IEC 61131-9), and it is today considered as the "USB interface" for sensors and actuators in the industrial automation environment.

Plug and play

When the IO-Link sensor is connected to an IO-Link port, the IO-Link master sends a wake-up request to the sensor, which automatically switches to IO-Link mode, and a point-to-point bidirectional communication automatically starts between the master and the sensor.

Operating modes

The IO-Link-capable sensor can operate in two different modes; SIO mode (standard I/O) or IO-Link mode.

- SIO mode: the sensor works as a traditional sensor, and pin 4 acts as an ordinary digital output. SIO mode ensures backwards compatibility with standard sensor systems.
- IO-Link mode: exchange of data between sensor and IO-Link master takes place, and pin 4 is used for the transmission of IO-Link-related data.



IO-Link capacitive proximity sensors

IO-Link functions

Fully configurable

IO-Link provides the first globally standardised interface communication with the sensor. Once you have connected the sensor to the IO-Link port, you can access a multitude of configuration parameters and advanced functionalities. This way, the sensor can be tailored to meet your individual needs and requirements at a given time. The settings can also stored in the master and can always be changed if the need occurs, or they can be smoothly transferred to a new sensor in case of sensor replacement.

1. Outputs/inputs

The sensor has two I/O terminals.

2. NPN, PNP, Push-pull, External input

The I/O terminals can be configured as: NPN, PNP, push-pull or external input (only output 2).

3. Normally open (N.O.) Normally closed (N.C.)

The output can be configured to normally open or normally closed.

4. Timer function

It is possible to activate different timer functions: ON delay, OFF delay, ON and OFF delay or one shot (leading edge or trailing edge).





One shot (trailing edge)

5. Predictive maintenance

The sensors can provide information about their basic status during normal operation, for instance increasing contamination (dust build up). Maintenance can be required before a system fails and costly machine downtime is avoided.

Additional logging functions

The Carlo Gavazzi capacitive IO-Link sensors offer additional logging functions for advanced diagnostics mechanisms making both real-time and historic data available.

6. Power cycles

Counts and store how many times the sensor has been powered up since its creation.

7. Operation hours

Counts and store number of hours of power connected since its creation.

8. Operation cycle

Number of sensor detections (SSC1) since its creation.

9. Low temperature

Two different specifics are measured: The lowest temperature the sensor has been exposed to since 1. its creation (stored in sensor) 2. since last power-up.

10. High temperature

Two different specifics are logged: The highest temperature the sensor has been exposed to since

- 1. its creation (stored in sensor)
- 2. since last power-up.

On and Off delay

CARLO GAVAZZI Automation Components. Specifications are subject to change without notice. Illustrations are for example only.

IO-Link functions

Selectable output/input **functions**

11. Detection filter

It is a stabilising filter that increases the immunity of the variation of the sensor's measurements and media. The detection filter can be set to measure the average value of additional 1 to 255 mesurements.

12. External input

The external input can be controlled by outputs from sensors or PLC's.

13. Temperature alarm

The sensor can be configured to give an alarm if the temperature exceeds or drops below a preset value (Tmax or Tmin).

14. Dust alarm

The sensor can be configured to give an alarm if the contamination level exceeds a preset value of choice.

15. SSC1

The Switching Signal Channel 1 (SSC1) output can be configured to the following four detection modes: Singlepoint mode, two-point mode, windows mode and adjustable hysteresis.

Two individual setpoints and hysteresis can be set.





16. SSC2

The Switching Signal Channel 2 (SSC2) output can be configured to the same modes as SSC1.

Two individual setpoints and hysteresis can be set.

Switch point mode

17. Switch point mode

SSC1 and SSC2 can be configured to single-point mode, two-point mode, windows mode, adjustable hysteresis.

Logic functions

18. Logic functions

In the logic function block the selected signals from the input selector can be added a logic function directly without using a PLC – making decentral decisions possible.

The logic functions available are: AND, OR, XOR and Gated SR-FF.





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Analogue output

19. Analogue output

16 bit Analogue Output by IO-Link representing the Dielectric value measured by the sensor.

Approval

20. Quality of run

The quality of run value informs about the actual sensing performance compared to the set-points of the sensor, the higher

the value the better quality of detection.



20. Quality of teach

informs The quality if teach value about how well the actually teach procedure was done, meaning the margin between the actual setpoints and the environmental influence of the sensor.

Protection

4th Generation TRIPLESHIELD[™] technology





IO-Link sensors in PBT housing

Features and functions



CA30CAF..IO Flush

CA30CAN..IO Non-Flush

Cable



All versions are avaliable as cable or M12 plug versions.

Back part of the sensor



Interchangeable housing length

For flexibility and compatibility, the new sensors, whether flush or non-flush, share the same length.









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The Capacitive CA18CA/CA30CA IO-Link Family

	M18 / M30 DC IO-Link 4 [™] Generation TRIPLESHIELD™					
	M18		M	M30		
Connection	Flush	Non-Flush	Flush	Non-Flush		
Cable	CA18CAF08BPA2IO	CA18CAN12BPA2IO	CA30CAF16BPA2IO	CA30CAN25BPA2IO		
Plug	CA18CAF08BPM1IO	CA18CAN12BPM1IO	CA30CAF16BPM1IO	CA30CAN25BPM1IO		
Sensing distance	0 - 8 mm	0 - 12 mm	0 - 16 mm	0 - 25 mm		
Adjustable distance	2 - 10 mm	3 - 15 mm	2 - 20 mm	4 - 30 mm		
IO-Link	Transmission type: COM2 (38.4 k Baud), Revision: 1.1, SDCI standard: IEC 61131-9, Profiles: Smart sensor (Process Data Variable; Device Identification), SIO mode: Yes, Required master port type: A, Min. process cycle time [ms]: 5					
Selectable function output 1	NPN, PNP or Push-Pull					
Selectable function output 2	NPN, PNP, Push-Pull, External input or External teach					
Diagnostic	Operation hours, Power cycles, Detection cyclesmax. and min. Temperatures, Short-circuit, maintenaince, No of Parameter change.					
Logic functions		AND, OR, X-O	R, Gated SR-FF			
Timer functions	ON Delay. OFF delay, ON+OFF delay and One shot					
Sensitivity control		Trimmer input, Teach by wire or by IO-Link				
Rated operational voltage (U _e)		10 to 40 V DC	(ripple included)			
No load supply current (I _o)		≤ 20) mA			
Minimum operational current (I _m)		≤ 0.5 mA				
Off-State current (I,)	∠ 100 μA					
Voltage drop, digital (U _d)	≤ 1.0 V DC @ 200 mA DC					
Capacitive load	100 nF @ 200 mA					
Frequency of operating cycles (f)	50 Hz					
Response time t _{ON} or t _{OFF}	10 ms					
Power on delay (t _v)		300) ms			
Hysteresis (adjustable)	6%	15%	7%	10%		
Led indications	Yellow LED steady: Output ON and signal stability. Yellow LED flashing: Output short-circuit, timer indication and teach. Green LED steady: Power ON and signal stability. Green LED flashing: IO-Link mode.					
Sensor protection	Shortcircuit (A), reverse polarity (B) and transients (C)					
Electrostatic discharge	Contact discharge: > 40 kV. Air discharge: > 40 kV (IEC 61000-4-2)					
Electrical fast transients/burst	±4kV/5kHz (IEC 61000-4-4; EN 60947-1)					
Surge	Power-supply:	Power-supply: > 2kV (with 500 Ω). Sensor output: > 2kV (with 500 Ω) (IEC 61000-4-5)				
Wire conducted disturbances	> 20 Vrms (IEC 61000-4-6)					
Power - frequency magnetic fields	Continous: > 60 A/m, 75.9 µ tesla. Short-time: > 600 A/m, 759 µ tesla (IEC 61000-4-8)					
Radiated RF electromagnetic fields	> 20 V/m (IEC 61000-4-3)					
Vibration	10 to 150 Hz, 1 mm/15G in X,Y and Z direction (EN 60068-2-6)					
Shock	30G /11 mS. 3 positive and 3 negative in X,Y and Z direction (EN 60068-2-27)					
Drop test	2 times from 1 m, 100 times from 0,5m (EN 60068-2-31)					
Degree of protection	IP 67, IP 68, IP 69K (EN 60529; EN 60947-1; DIN 40050-9)					
NEMA type	1, 2, 4, 4X, 5, 6, 6P, 12 (NEMA 250)					
Ambient temperature	Operating: -30 to +85°C (-22 to +185°F). Storage: -40 to +85°C (-40 to +185°F)					
Max. temperature on sensing face	120°C (248°F)					
CE marking	According to EN 60947-5-2					
Approvals	cULus (UL508), ECOLAB					
Overvoltage category	III (IEC60664; EN 60947-1)					
Pollution degree	3(IEC60664/60664A; EN 60947-1)					
Material	Body: YBI grey, 30% glass reintorced. Trimmer shaft: Nylon, blue. Backpart: Grilamid TR55, black.					
	≤ 2.6	$\leq 2.6 \text{ Nm}$ $\leq 7.5 \text{ Nm}$				
		rCv, grey, 2 m, 4 x 0.34 r	nm ² , Ø=5.2 mm, Oil proof			
	MIZ, 4-pin					
	Cable warder < 150	. IVITO X / U mm				
	Cable version ≤ 150 (g_{14} , ring version ≤ 73 g	Cable version $\leq 190 \text{ g}$, ring version \leq 100 g		
Accessories, additional	Mounting brackets: AMB	514NF vv -series. 518-A and AMB18-S	Mounting brackets: AMB	30-A and AMB30-S		







CA18EAF..IO Flush

CA18EAN..IO Non-Flush

Back part of the sensor



CA30EAF..IO Flush

CA30EAN..IO Non-Flush



Cable

All versions are avaliable as cable or M12 plug versions.

Back part of the sensor Multiturn sensitivity adjustment for SCC1 only

Yellow LED

- Output
- Short circuit
- Timer
- Find my sensor
- communication

Green LED • Power

Stability

• IO-Link

Find my sensor



For flexibility and compatibility, the new sensors, whether flush or non-flush, share the same length.





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CARLO GAVAZZI Automation Components. Specifications are subject to change without notice. Illustrations are for example only.



The Capacitive CA18EA/CA30EA IO-Link Family

	M18 / M30 DC IO-Link 4™ Generation TRIPLESHIELD™				
	M18		M30		
Connection	Flush	Non-Flush	Flush	Non-Flush	
Caple	CA18EAF08BPA2IO	CA18EAN12BPA2IO	CA30EAF16BPA2IO	CA30EAN25BPA2IO	
Plua	CA18EAF08BPM1IO	CA18EAN12BPM1IO	CA30EAF16BPM1IO	CA30EAN25BPM1IO	
Sensing distance	0 - 8 mm	0 - 12 mm	0 . 16 mm	0 - 25 mm	
	0 - 8 mm	0 - 12 mm	0 - 10 mm	0 - 23 mm	
Adjustable distance	Z - TU mm	3 - 15 mm	Z - ZU mm	4 - 30 mm	
10-Link	Transmission type: COM2 (38.4 k Baud), Revision: 1.1, SDCI standard: IEC 61131-9, Protiles: Smart sensor (Process Data Variable; Device Identification), SIO mode: Yes, Required master port type: A, Min. process cycle time [ms]: 5				
Selectable function output 1		NPN, PNP or Push-Pull			
Selectable function output 2	NPN, PNP, Push-Pull, External input or External teach				
Diagnostic	Operation hours, Power cycles, Detection cyclesmax. and min. Temperatures, Short-circuit, maintenaince, No of Parameter change.				
Logic functions		AND, OR, X-OR, Gated SR-FF			
Timer functions	ON Delay. OFF delay, ON+OFF delay and One shot				
Sensitivity control	Trimmer input, Teach by wire or by IO-Link				
Rated operational voltage (U _e)		10 to 40 V DC	(ripple included)		
No load supply current (I _o)		$\leq 20 \text{ mA}$			
Minimum operational current (I _m)		≤ 0.3	5 mA		
Off-State current (I,)	≤ 100 µA				
Voltage drop, digital (U _d)		≤ 1.0 V DC @	200 mA DC		
Capacitive load	100 nF @ 200 mA				
Frequency of operating cycles (f)	50 Hz				
Response time t _{ON} or t _{OFF}	10 ms				
Power on delay (t _v)	300 ms				
Hysteresis (adjustable)	14% 15% 8% 10%				
Led indications	Yellow LED steady: Output ON and signal stability. Yellow LED flashing: Output short-circuit, timer indication and teach. Green LED steady: Power ON and signal stability. Green LED flashing: IO-Link mode. Green and Yellow LEDs flashing: Find my sensor.				
Sensor protection		Shortcircuit (A), reverse po	larity (B) and transients (C)		
Electrostatic discharge	Contact discharge: > 40 kV. Air discharge: > 40 kV (IEC 61000-4-2)				
Electrical fast transients/burst	±4kV/5kHz (IEC 61000-4-4; EN 60947-1)				
Surge	Power-supply: > 2kV (with 500 Ω). Sensor output: > 2kV (with 500 Ω) (IEC 61000-4-5)				
Wire conducted disturbances		> 20 Vr	ms (IEC 61000-4-6)		
Power - frequency magnetic fields	Continous: > 60 A/m, 75.9 µ tesla. Short-time: > 600 A/m, 759 µ tesla (IEC 61000-4-8)				
Radiated RF electromagnetic fields	> 20 V/m (IEC 61000-4-3)				
Vibration	10 to 150 Hz, 1 mm/15G in X,Y and Z direction (EN 60068-2-6)				
Shock	30G /11 mS. 3 positive and 3 negative in X,Y and Z direction (EN 60068-2-27)				
Drop test	2 times from 1m, 100 times from 0,5m (EN 60068-2-31)				
Degree of protection	IP 67, IP 68, IP 69K (EN 60529; EN 60947-1; DIN 40050-9)				
NEMA type	1, 2, 4, 4X, 5, 6, 6P, 12 (NEMA 250)				
Ambient temperature	Operating: -30 to +85°C (-22 to +185°F). Storage: -40 to +85°C (-40 to +185°F)				
Max. temperature on sensing face	120°C (248°F)				
CE marking	According to EN 60947-5-2				
Approvals	cULus (UL508), ECOLAB				
Overvoltage category	III (IEC60664; EN 60947-1)				
Pollution degree	3(IEC60664/60664A; EN 60947-1)				
MTTF _d	114.6 years @	40°C (104°F)	98.3 years @ .	40°C (104°F)	
Material	Body: Stainless steel AISI316L. Front: PBT white, 30% glass reinforced. Trimmer shaft: Nylon, blue. Backpart: Grilamid TR55, black.				
Tightening torque	≤ 25	\leq 25 Nm \leq 30 Nm			
Cable		PCV, grey, 2 m, 4 x 0.34 r	mm², Ø=5.2 mm, Oil proof		
Connector	M12, 4-pin				
Dimensions	Cable and Plug	: M18 x 70 mm	Cable and Plug:	M30 x 61 mm	
Weight incl. packaging	Cable version ≤ 170	g, Plug version ≤ 95 g	Cable version ≤ 250 g	, Plug version ≤ 175 g	
Accessories, additional	Connectors: CONE Mounting brackets: AME	314NFW -series. 318-A and AMB18-S	Connectors: CONB Mounting brackets: AMB	14NFW -series. 30-A and AMB30-S	



Sensors

IP69K **@ IO**-Link

IO-Link sensors in PTFE housing

Features and functions

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The Capacitive CA18FA/CA30FA IO-Link Family

	M18 / M30 DC IO-Link 4 [™] Generation TRIPLESHIELD™				
	M18		M30		
Connection	Flush	Non-Flush	Flush	Non-Flush	
Cable	CA18FAF08BPA2IO	CA18FAN12BPA2IO	CA30FAF16BPA2IO	CA30FAN25BPA2IO	
Plug	CA18FAF08BPM1IO	CA18FAN12BPM1IO	CA30FAF16BPM1IO	CA30FAN25BPM1IO	
Sensing distance	0 - 8 mm	0 - 12 mm	0 - 16 mm	0 - 25 mm	
Adjustable distance	2 - 10 mm	3 - 15 mm	2 - 20 mm	4 - 30 mm	
IO-Link	Transmission type: COM2 (38.4 k Baud), Revision: 1.1, SDCI standard: IEC 61131-9, Profiles: Smart sensor (Process Data Variable: Device Identification), SIO mode: Yes, Required master port type: A, Min. process cycle time [ms]: 5				
Selectable function output 1	NPN, PNP or Push-Pull				
Selectable function output 2	NPN, PNP, Push-Pull, External input or External teach				
Diagnostic	Operation hours, Power cycles, Detection cyclesmax. and min. Temperatures, Short-circuit, maintenaince, No of Parameter change.				
Logic functions	AND, OR, X-OR, Gated SR-FF				
Timer functions	ON Delay. OFF delay, ON+OFF delay and One shot				
Sensitivity control	Trimmer input, Teach by wire or by IO-Link				
Rated operational voltage (U _e)		10 to 40 V DC	(ripple included)		
No load supply current (I _o)		≤ 20 mA			
Minimum operational current (I _m)		≤ 0.3	5 mA		
Off-State current (I,)		≤ 10	Αμ Οί		
Voltage drop, digital (U _d)	≤ 1.0 V DC @ 200 mA DC				
Capacitive load	100 nF @ 200 mA				
Frequency of operating cycles (t)	50 Hz				
Response time t _{ON} or t _{OFF}	10 ms				
Power on delay (t _v)	101	300) ms	1.00/	
Hysteresis (adjustable)	4%	15%	5%	10%	
Led indications	Yellow LED steady: Output ON and signal stability. Yellow LED flashing: Output short-circuit, timer indication and teach. Green LED steady: Power ON and signal stability. Green LED flashing: IO-Link mode. Green and Yellow LEDs flashing: Find my sensor.				
Sensor protection		Shortcircuit (A), reverse po	larity (B) and transients (C)		
Electrostatic discharge	Cont	act discharge: > 40 kV. Air di	ischarge: > 40 kV (IEC 61000	-4-2)	
Electrical fast transients/burst		±4kV/5kHz (IE0	C 61000-4-4; EN 60947-1)		
Surge	Power-supply:	> 2kV (with 500 Ω). Sensor a	putput: > $2kV$ (with 500 Ω) (IE	C 61000-4-5)	
Wire conducted disturbances		> 20 Vr	ms (IEC 61000-4-6)		
Power - frequency magnetic fields	Continous: > 60 A/m, 75.9 µ tesla. Short-time: > 600 A/m, 759 µ tesla (IEC 61000-4-8)				
Radiated RF electromagnetic fields	> 20 V/m (IEC 61000-4-3)				
Vibration	10 to 150 Hz, 1 mm/15G in X,Y and Z direction (EN 60068-2-6)				
Shock	30G /11 mS. 3 positive and 3 negative in X,Y and Z direction (EN 60068-2-27)				
Drop test	2 times from 1 m, 100 times from 0,5m (EN 60068-2-31)				
Degree of protection	IP 67, IP 68, IP 69K (EN 60529; EN 60947-1; DIN 40050-9)				
NEMA type	1, 2, 4, 4X, 5, 6, 6P, 12 (NEMA 250)				
Ambient temperature	Operating: -30 to +85°C (-22 to +185°F). Storage: -40 to +85°C (-40 to +185°F)				
Max. temperature on sensing tace	120°C (248°F)				
CE marking	According to EN 60947-5-2				
Approvals					
Overvoltage category	III (IEC60664; EN 60947-1)				
	3(IEC60664/60664A; EN 60947-1)				
Matarial	114.0 years @	40 C (104 F) PTEF Trimmer shaft Nulse 11	Vð.3 years @	40 C (104 F)	
	Body:	Nm	iue. Backpart: Gritamia 1855,	Nm	
	<u> </u>	PCV arow 2 m 4 v 0.24 m	$\sum_{mm^2} \alpha_{-5,2,mm} \alpha_{il,mm^2} \beta_{imm^2} \beta$		
Connector		1 CV, grey, ∠ m, 4 x 0.34 r			
	Mi Z, 4-pin		M30 x 61 mm		
Weight inclungeraging					
Treigin mei. pueruging	Cable version < 150 /	Plug version < 75 g	(able version < 100 a	Plug version < 106 g	











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