





## **Application notes**



## **CUSTOMER ISSUE :**

Hazardous areas have to be protected from access when the machine is in operation.

Access to the area is only permitted when the machinery is not in operation. Application Note : February 2020

Market involved : Industrial automation

**Product : SMS31or CM22D0A, ESIxxE** 

Customer : -

Subject : Safety gates with electromechanical interlocks

## **OUR SOLUTION :**

The SMS31 monitors the emergency stop signals and controls the interlock (electrically interlocked), to lock or unlock safety gates.

Upon the activation of the E-stop, the SMS31 will switch off the safety outputs releasing the safety interlock and allowing for access in to the hazardous area.

Should the machine operate with high hynertia motors/actuators or should the protected area require some time for stopping the machine to a safe situation, the CM22DOA with delayed outputs should be used instead of the SMS31.

## **BENEFITS**:

• Safety protection of the area and a required step to comply with Machine Directive 2006/42/EC